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If youre looking for a good introduction to PLCs or you havent worked with them for a while and need to brush up, then this is the book for you.

Melanie Martella, www.sensormag.com, December 2006

Book Description

This is the introduction to PLCs for which baffled students, technicians and managers have been waiting. In this straightforward, easy-to-read guide, Bill Bolton has kept the jargon to a minimum, considered all the programming methods in the standard IEC 1131-3 - in particular ladder programming, and presented the subject in a way that is not device specific to ensure maximum applicability to courses in electronics and control systems.

Now in its fourth edition, this best-selling text has been expanded with increased coverage of industrial systems and PLCs and more consideration has been given to IEC 1131-3 and all the programming methods in the standard. The new edition brings the book fully up to date with the current developments in PLCs, describing new and important applications such as PLC use in communications (e.g. Ethernet an extremely popular system), and safety in particular proprietary emergency stop relays (now appearing in practically every PLC based system).