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With volume 4, the former Metals handbook has become the ASM handbook (as the American Society for Metals has become ASM International), so the present prodigious volume is in actuality the 10th edition of the classic reference. Volume 4 has been organized into eight major sections: heat treating of steel, surface hardening of steel, heat-treating equipment, process and quality control considerations, heat treating of cast irons, heat treating of tool steels, heat treating of stainless steels and heat-resistant alloys, and heat treatment of nonferrous alloys. A total of 71 articles are contained in these sections--16 new, 17 completely rewritten, and the remainder revised and/or expanded. Appendices include a glossary of terms, a temper color chart for steels, and tabulated austenitizing temperature for steels.