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Maroulis (National Technical U. of Athens, Greece) and Saravacos (Rutgers U.) explain how to apply computer spreadsheets to designing industrial food processes. They use fundamental engineering and economic relationships, and data from the literature on physical and transport properties of foods to model and simulate the most important food processes_mainly heat and mass transfer. However for food mechanical processes_such as mechanical processing and separations and packaging_they still rely on empirical knowledge of equipment suppliers and food plant operators.